

**Work Order ID 63698**

November 10, 2010 10:42:10 AM

Page 1

Item ID: D212-725-1-012

Accept

Setup Start

Revision ID:

Stop

Item Name: Angle

Start Date: 11/10/10 Start Qty: 1.00

Required Date: 11/15/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D212-725-1

Rev B

100

0.00



Small Fab

Memo

0.00

Small Fab

1-Cut as per dwg

2-Make radius as pre dwg and deburr

Handwritten: 7m-1 10/11/12

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Handwritten: 8/10/12

120

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

Handwritten: 10-11-12

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Page 2

Item ID: D212-725-1-012

Accept



Setup Start



Revision ID:

Item Name: Angle

Stop



Start Date: 11/10/10 Start Qty: 1.00



Cust Item ID:

Required Date: 11/15/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

1 BR 10-11-12

140

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

PPP P.O.  
3458

10/11/12

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/12

10-11-12

# Picklist Print

November 10, 2010 10:42:09 AM

Page 1

Work Order ID: 63698

Parent Item: D212-725-1-012

Parent Item Name: Angle



Start Date: 11/10/10

Required Date: 11/15/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.27 as per dwg revD DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3A1.0X1.5X12 5		Purchased	No			100	f	12.0000	0.2125	0.223684			



Angle 2024T3511 1.0x1.50x.125w



Location

MAT

116085

Loc Qty

12

12

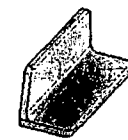
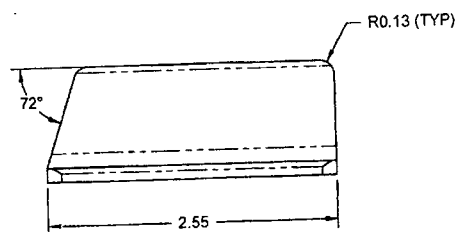
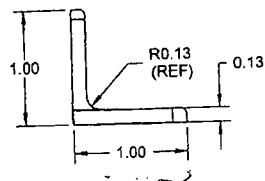
Loc Code



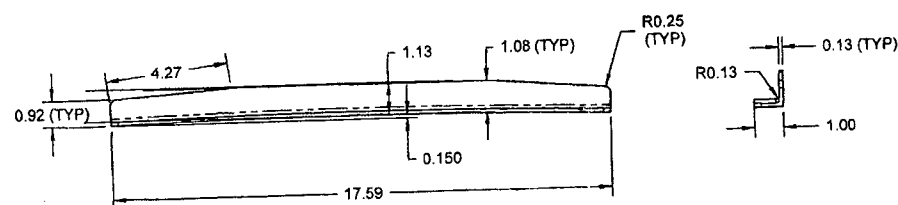
M-L 10/11/12

0.223684

ulv  
63698



**D212-725-1-011 ANGLE**  
**D212-725-1-012 OPPOSITE**  
SCALE 1:1



**D212-725-1-015 STIFFENER ANGLE**  
SCALE 1:1

**RELEASE**  
2009-10-28  
JMD

**D212-725-1-011/-012/-015 NOTES:**

- 1) MATERIAL: 2024-T3511 (QQ-A-200/3F) ANGLE EXTRUSION
- 2) FINISH: ACID ETCH, ALODINE 1200 OR 1201 PER MIL-C-5541 AND/OR PRIME & PAINT PER AIRCRAFT MAINTENANCE MANUAL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DESIGN DC	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED DS	APPROVED 	DRAWING NO. <b>D212-725-1</b>	REV. D SHEET 5 OF 67
DATE <b>08.03.14</b>	TITLE <b>212S DETAIL PARTS</b>		SCALE 1:2
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